




Article

# Agricultural Residue Management for Sustainable Power Generation: The Poland Case Study

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**Abstract:** The European Union has set targets for renewable energy utilization. Poland is a member of the EU, and its authorities support an increase in renewable energy use. The background of this study is based on the role of renewable energy sources in improving energy security and mitigation of climate change. Agricultural waste is of a significant role in bioenergy. However, there is a lack of integrated methodology for the measurement of its potential. The possibility of developing an integrated evaluation methodology for renewable energy potential and its spatial distribution was assumed as the hypothesis. The novelty of this study is the integration of two renewable energy sources: crop residues and animal husbandry waste (for biogas). To determine agricultural waste energy potential, we took into account straw requirements for stock-raising and soil conservation. The total energy potential of agricultural waste was estimated at 279.94 PJ. It can cover up to 15% of national power generation. The spatial distribution of the agricultural residue energy potential was examined. This information can be used to predict appropriate locations for biomass-based power generation facilities. The potential reduction in carbon dioxide emissions ranges from 25.7 to 33.5 Mt per year.

**Keywords:** agriculture; waste; energy; by-product; carbon dioxide; emission



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## 1. Introduction

Throughout the millennia of its existence, mankind has primarily used natural energy sources such as wood, vegetable oils, sun, wind, etc. Human civilization uses fossil fuels such as coal, oil, and natural gas only in recent centuries. These energy resources are exhaustible. Their combustion products result in harmful emissions, which pollute the environment, firstly, the atmosphere. This situation forces humanity to look for renewable and environmentally friendly energy resources.

The world's population is increasing and it is projected to reach 9 billion by 2050 [1]. This requires a rise in energy (conventional and renewable) consumption [2]. It results in a shortage of fossil fuels and an increase in their prices. Firms are truly becoming more environmentally conscious by minimizing energy costs and the use of fossil energy [3,4]. The above forces mankind to seek alternative energy resources, which include biomass. The European Union (EU) has set targets for renewable energy utilization. According to the targets, electricity and heat energy should be generated by the use of biomass [5].

### 1.1. Renewable Energy and Bioeconomy

The share of bioenergy exceeded 13.5% in 2018. It has been ranked fourth among all types of energy resources [6]. Scientists consider that the global potential of biomass

(including forestry, organic waste, agricultural residues, and energy crops) ranges from 100 to 600 EJ [7]. The International Energy Agency estimated that the above ranges from 15% to 65% of primary energy consumption [8]. Biomass has a great potential to mitigate greenhouse gases emissions [9–12] and may be a key component to meet global climate targets [13–15]. Its use is a promising pathway towards a low carbon economy [16] and circular economy [17]. The general trends in the use of biomass for energy production were in the spotlight of scientists [18,19].

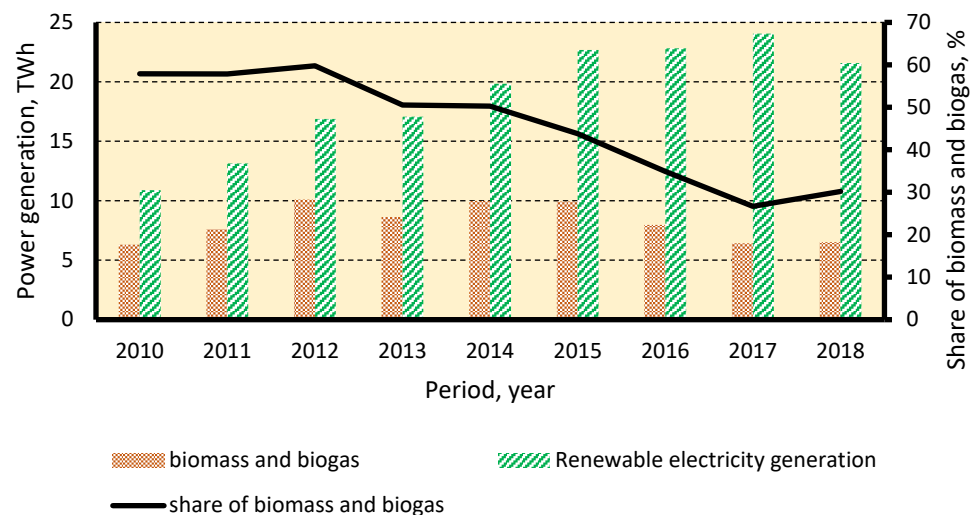
Bioenergy is an important component of the bioeconomy. This concept has been put forward by the EU and supported by many countries [20–23]. There has been an increase in awareness of the green business among stakeholders, leading to increased contributions to the management of the companies' ecological transition [24,25].

The bioeconomy includes all the economic activities concerning the use of biomass of different origins [26]. Concepts of the bioeconomy and circular economy are very close [27,28]. The bioeconomy strategy of the EU focuses on the balance of environmental, social, and economic benefits through the sustainable use of renewable resources [29]. In 2015, the EU bioeconomy created 18 million jobs and generated EUR 10,831 million [30].

### 1.2. Power Generation in Poland

In 2018 total energy consumption of Poland was 4490.7 PJ. The country produces its own energy resources which cover 60% of the national energy requirements. The share of renewable energy reached 8.2% of the total energy consumption [31].

National electricity generation is growing, and in 2018 it was 170.04 TWh. Coal-based power plants generate over 80% of electricity. Around 21.58 TWh of electricity were generated by renewable energy sources (Figure 1). Their share exceeded 12% [31,32]. Meanwhile, since 2015 electricity generated by biomass and biogas has decreased (Figure 1). In 2018 their share fell from 59.8% in 2012 to 30.2%.



**Figure 1.** Renewable electricity generation.

The main problem of the energy sector is its transition to meet national environment and climate policies. This process is regulated by the Energy Law Act [33]. The Polish power industry is regulated by two primary documents: The National Renewable Energy Action Plan [34,35] and the Energy Policy of Poland until 2030 [36]. They stipulate gradual diversification of fuels and an increase in the share of renewable energy resources in power generation. The development of renewable energy utilization is supported by the Energy Law [33]. The National Renewable Energy Action Plan comprises four sources of biomass: forestry, agriculture (energy crops and residues), municipal and industrial waste. It must be emphasized that biomass production in agriculture should not compete for arable land with food crop cultivation [37].

Agriculture generates a significant volume of organic residues. They are valuable feedstock for energy production. Thus, agriculture can become a significant producer of renewable energy. It is important to reveal still underestimated sides of agricultural residues-based power generation. All in all, there are still knowledge gaps concerning agricultural residue resources, their spatial-temporal distribution, and energy potential for energy cluster formation in Poland. The aim of this study is to determine agricultural residue energy potential on a regional level; select suitable regions for biomass-based power generation; determine the potential carbon dioxide emission savings.

This paper is organized as follows. The Literature Review is elaborated in Section 2. The methods of this study are described in Section 3 (Materials and Methods). Section 4 (Results) comprises four subsections. Crop residue availability is analyzed in Section 4.1. Biogas production potential is estimated in Section 4.2. The impact of sugar beet leaf on total energy potential is studied in Section 4.3. Followed by a carbon dioxide emission saving is presented in Section 4.4. Conclusion remarks are given in Section 5. This study is based on previous authors' publications concerning cluster analysis of renewable energy resources [38,39].

## 2. Literature Reviews

Agricultural, municipal, and industrial waste should be recycled. Unprocessed organic waste can be used to generate heat and electricity. It corresponds to circular economy principles. The optimal location of the processing plants is essential. Optimization methodologies are developed to find the optimal allocation of the plants [40]. Optimal waste-to-energy facility location may be assessed by integer linear and non-linear models [41]. Uneven distribution of waste incinerators and landfills impacts the economic efficiency of organic waste utilization. To find an optimal solution to the above problem, Brezina et al. [42] modeled the network of waste collection sites and the deployment of waste incinerators in the Slovak Republic. Municipal waste-to-energy plants in Poland and their impact on the national energy security and benefits associated with energy production were studied by Cyranka et al. [43].

The cluster concept is a promising way to keep biomass utilization competitive [44]. Energy communities in renewable energy utilization are essential components to the successful transition towards a low carbon economy. These renewable energy systems were defined by Lowitzsch et al. as "renewable energy clusters" [45]. "Energy communities" were mentioned in some documents such as the Renewable Energy Directive, the Internal Electricity Market Directive and Regulation [46–48]. Renewable energy clusters are similar to analogous concepts such as hybrid renewable energy systems [49]; multi-energy systems [50]; autonomous polygeneration systems [51]; and sustainable energy districts [50,52]. To develop and support renewable energy clusters, it is necessary to have information about the spatial distribution of renewable energy resources and their energy potential. Geographical location impacts the competitiveness of any bioenergy cluster [28]. McCauly and Stephens [53] explained the impact of renewable energy clusters on the economic development of any region. Wiktor-Sułkowska examined the bioenergy cluster synergy effect [54].

Many researchers studied the use of agricultural biomass for energy production. Baum et al. [55] studied the potential of agricultural biomass to be used for energy production in Poland. They divided biomass utilization into three groups such as vehicle fuels, electricity, and heat generation. The economic energy potential of available biomass has been estimated at around 600 PJ. The share of agricultural residues has been determined at 48.17% of the total value [55].

A spatial method for estimating the potential of biomass energy has been developed and used by many scientists [56,57]. Ericsson et al. [58], Kuś and Faber [59] found that Poland can cover from 90 to 95% of its own energy needs from bioenergy resources. Some researchers believe that due to high production costs, renewable energy will be more expensive than fossil energy carriers [60–63]. It is believed that there will be co-utilization

of fossil and renewable energy resources [64]. Simionescu et al. have proven that gross domestic product per capita has a positive impact on the use of renewable energy [65]. Zaliwski et al. studied the production of perennial energy crops for co-firing. They have found that their cultivation on poor land has high production costs and, therefore, their use is not profitable [66].

Biomass direct and co-firing technologies are cheaper compared to gasification, fermentation, and digestion ones. And the co-firing technology is cheaper than the direct burning one. This technology can reach a competitive production cost of electricity [67]. Therefore, co-firing straw with fossil fuels is a promising direction. Razakis et al. have used a cost-minimize transport model to optimize crop straw allocations among primary power plants in Poland. The model takes into account their capacities and constraints of co-firing. Its application results in minimizing straw costs (production cost and transportation). According to their estimates, agricultural residues could cover around 36% of the fuel required for power generation in Poland [67].

### 3. Materials and Methods

This study focuses on the study of the available crop and livestock residues potential for power generation, their spatial distribution. Carbon dioxide emission saving was used as an ecological indicator. The necessary data are got from the Central Statistical Office of Poland. A novelty of this study is as follows: the use of integrated methodology of two renewable energy sources (for direct burning and anaerobic digestion); taking into account carbon dioxide emission associated with straw formation. Energy potential for crop residues and biogas (from manure and crop residues) is determined in PJ (1 PJ =  $10^{15}$  J). Power generation potential is calculated in TWh (1 TWh =  $10^{12}$  W).

#### 3.1. Available Crop Residues Energy and Power Generation Potential

Crop productions were estimated for a 19-year period based on Polish official statistical reports. The residue quantity for each crop was computed based on the gross crop harvest and a Residue-to-Crop Ratio (RCR). For our study, we selected eight crops: triticale, wheat, barley, corn, oat, rapeseed, sugar beet and mixed grain. Their residues production is

$$M_R = \sum_{i=1}^n (Mo_i \cdot RCR_i), [t], \quad (1)$$

where  $Mo_i$  is the production of  $i$ th crop, [t];  $RCR_i$  is the Residue-to-Crop Ratio of  $i$ th crop;  $i$  is the crop number;  $n$  is the number of crops.

The Residue-to-Crop Ratios vary in a wide range. This range depends on a crop and weather conditions. We used the following values [65,68]: rye—from 0.91 to 1.44; oats—from 0.91 to 1.08; mixed grain—from 0.91 to 1.11; wheat—1.11; barley—from 0.87 to 1.25; triticale—from 1.00 to 1.13; rapeseed—1.00; corn—1.00.

Leaf-to-root ratios of sugar beet are stated to be within a range from 0.1 to 0.5 [69–71]. In our study, we assumed the above ratio of 0.209.

We take into account the use of straw for animal feeding and bedding. To calculate the above, livestock unit (LSU) coefficients are used. The following conversion coefficients for one head of animal are used: horse—1; cattle—0.8; pig—0.15; sheep—0.08; poultry—0.0105 [72–76]. With this in mind, energy potential of crop residues is calculated by the expression

$$EP_r = 10^{-6} \cdot \left( 1 - \frac{\sum_{l=1}^m [AN_l \cdot LSU_l \cdot (AB + AF)] + SC}{M_R} \right) \sum_{i=1}^n (Mo_i \cdot RCR_i \cdot LHVr_i), [PJ], \quad (2)$$

where  $LHVr_i$  is the lower heating value of  $i$ th crop residue, [MJ/kg];  $AN_l$  is the livestock population of  $l$ th species, head;  $m$  is the number of livestock;  $LSU_l$  is the livestock unit coefficient for  $l$ th species;  $AB$  is the straw bedding consumption for one LSU,  $AB = 1.5$  t per

year;  $AF$  is the straw feed consumption for one LSU,  $AF = 1.0$  t per year;  $SC$  is the straw consumption for soil conservation, t.

Potential power generation of biomass-based power plants is

$$PGP_r = \frac{1}{3.6} \cdot EP_r \cdot \eta_e, \text{ [TWh]}, \quad (3)$$

where  $\eta_e$  is the electric efficiency of a power plant.

### 3.2. Biogas Energy Potential

Biogas yields are the function of the type of feedstock and species of a crop. The conversion of livestock population data into biomethane production has been done on the base of a literature analysis. The factors used in the computation are for different feedstock (animal and crop) are the following [74,77–79]:

- Animals,  $\text{m}^3/\text{head}/\text{year}$ : cattle—302.6; pig—23.7; sheep/goat—26.3; poultry—3.7;
- Crop residues,  $\text{m}^3$  per fresh ton: maize straw -from 201 to 207; sugar beet leaves—48.6.

The energy potential of biomethane (produced from crop residue and manure) is equal to

$$EP_m = 10^{-9} \cdot \sum_{l=1}^m (AN_l \cdot MY_l \cdot LHV_m) + 10^{-9} \cdot \sum_{i=1}^k (Mo_i \cdot RCR_i \cdot CY_i \cdot LHV_m), \text{ [PJ]}, \quad (4)$$

where  $LHV_m$  is the lower heating value of methane,  $[\text{MJ}/\text{m}^3]$ ;  $MY_l$  is the methane yield of  $l$ th species, cubic meter per year;  $CY$  is the methane yield of  $i$ th crop residue,  $[\text{m}^3/\text{t}]$ .

Potential power generation of a biogas plant is

$$PGP_m = \frac{1}{3.6} \cdot EP_m \cdot \eta_e, \text{ [TWh]}, \quad (5)$$

where  $\eta_e$  is the electric efficiency of a biogas power plant.

### 3.3. Carbon Dioxide Emission

The use of renewable energy resources instead of fossil fuel decreases greenhouse gas emission. Carbon dioxide emission saving is [80]

$$CDES = HE \cdot (EF_f - EF_r), \text{ [tCO}_2\text{]}, \quad (6)$$

where  $HE$  is the energy of fossil fuel substituted,  $[\text{GJ}]$ ;  $EF_f$  is the carbon dioxide emission factor for conventional fuel,  $[\text{tCO}_2/\text{GJ}]$ ;  $EF_r$  is the carbon dioxide emission factor associated with straw formation,  $[\text{tCO}_2/\text{GJ}]$ .

For Poland, carbon dioxide emission factors are equal to,  $\text{kg GJ}^{-1}$ : hard coal—94.52 and lignite—105.21 [81]. Carbon dioxide emission factor associated with straw formation was estimated at  $0.0121 \text{ tCO}_2/\text{GJ}$ . This factor takes into account direct and indirect carbon dioxide emissions during crop growing and harvesting [39].

### 3.4. Data Analysis

The general data is processed by the following sequence: assessment of the crop residues production; assessment of manure production; determining the energy potential and power generation potential; evaluation of carbon dioxide emission saving; spatial distribution of residue energy potential. To carry out the spatial distribution analysis we used the cluster analysis and the *Statistica* program. All voivodships of Poland are grouped into clusters. A voivodship is the administrative division of Poland. It corresponds to a province. Poland has 16 voivodships. Energy potential is calculated for each cluster.

#### 4. Results

Straw and biogas can be used for power generation. Livestock waste and crop residues are studied as feedstock for biogas production. Their energy potential and carbon dioxide emission saving are examined further in the following Subsections.

##### 4.1. Crop Residue Availability for Power Generation

Agricultural crop field residues are straw, stover, stalks, stubble, seed pods, etc. They can be used for energy production. In this paper widespread crops have been selected: wheat, triticale, rye, barley, oats, mixed grain, and rape. Productions of their residues are examined. To calculate residue production, we use the Equation (1). There is stability in sown area. Since 2010 there has been a rise in sown area by 3.7% (from 10,366 to 10,757 thousand ha) [68]. Since 1999 the share of the above crops has increased from 75.02% to 81.25%.

Crop production is growing (Figure 2). Gross grain crop production ranged from 21.34 to 31.79 Mt [82]. Average, minimum and maximum grain crop harvests over the years 1999–2018 are listed in Table 1. The main crops are wheat and triticale. Their average harvest was 13.49 Mt or 49.87% of the national harvest.

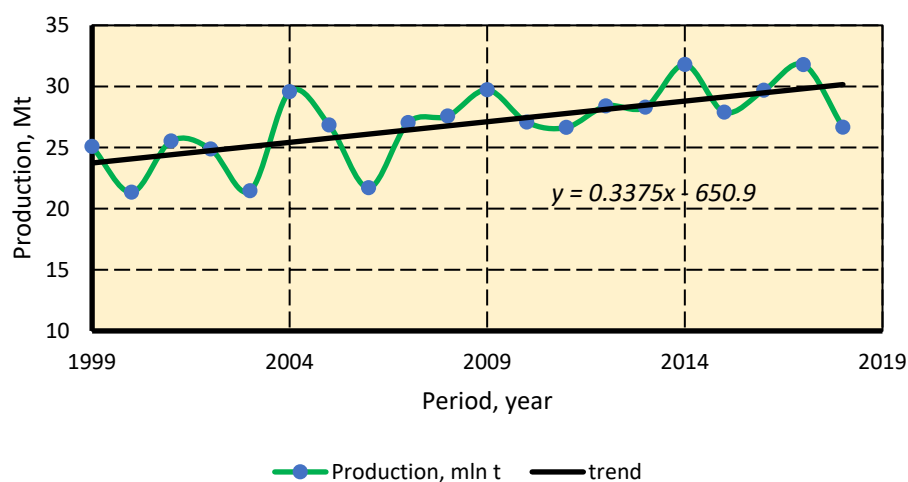


Figure 2. Total cereal production.

Table 1. Average, minimum and maximum grain crop harvests over the past 20 years, Mt (from 1999 to 2018).

Crop	Average	Maximum	Minimum
Wheat	9.46	11.67	7.06
Triticale	4.03	5.34	1.90
Rye	3.16	4.86	2.01
Cereals mixed for grain	3.40	4.32	2.25
Oats	1.33	1.52	1.03
Barley	3.40	4.16	2.78
Corn	2.87	4.47	1.26
Total	27.05	31.79	21.34

Applying Ward's method, clusters of voivodships were identified for the year 2018. The cluster analysis was based on official statistical data on crop harvest [72,82], the Residue-to-Crop Ratios [65,69–71], quantity of straw for animal feeding and bedding [72–76]. The crop residue energy potential is calculated by the Equation (2). Since 1999 the total energy potential has increased by 168.55 PJ. It is the result of an increase in the total harvest (Figure 2) and a decrease in the livestock population [81].

The average national density of crop residue energy potential is 13.62 GJ/ha. This value is somewhat higher compared to Ukraine (13.45 GJ/ha) [66]. The potential power

generation of straw-based power plants was estimated at 14.99 TWh of 8.82% of the total national generation. Potential power generation is determined by the Equation (3).

Biogas production from livestock waste can increase the energy potential and, therefore, power generation.

#### 4.2. Biogas Production

Since 1999 animal population has decreased from 9.24 to 8.90 million LSU (Figure 3) [82]. It has resulted in changing the spatial distribution of livestock unit. Greater Poland and Podlaskie voivodships have 104.02 and 93.4 LSU per km<sup>2</sup>. It means that animal concentration has been increased in separate regions.

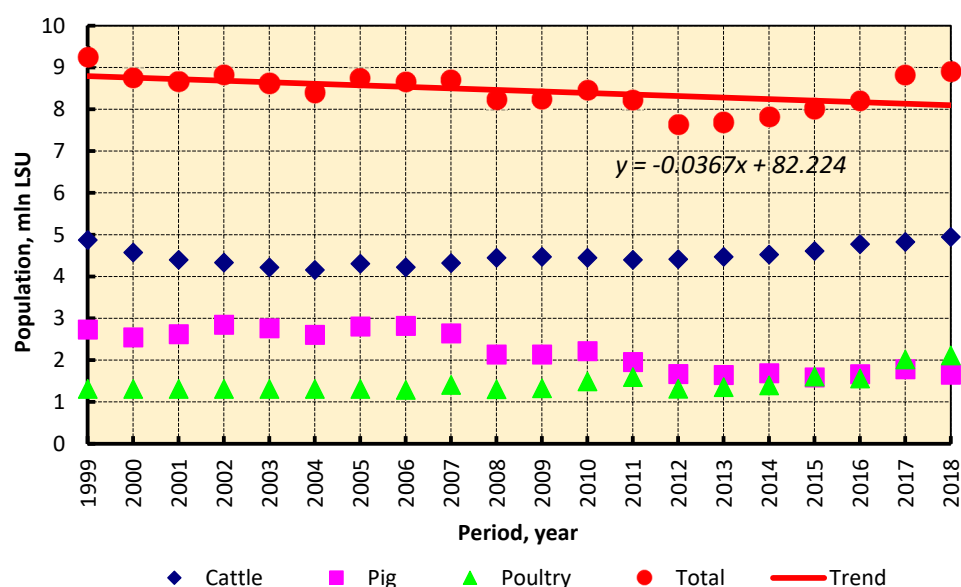


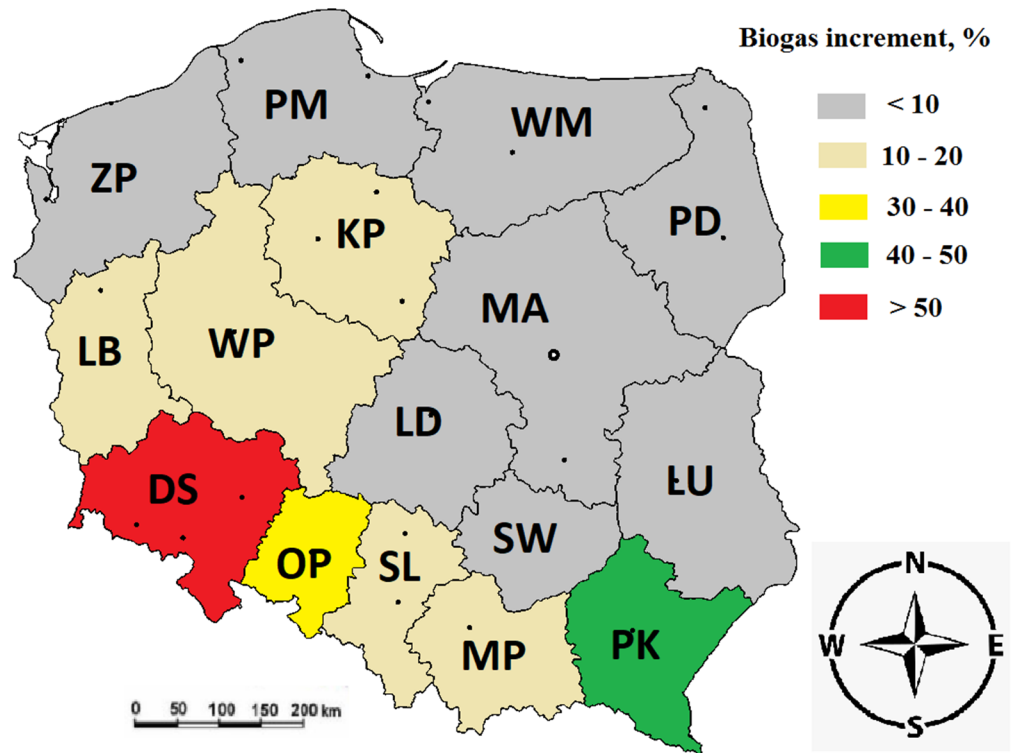
Figure 3. Animal population history.

Biogas production potential is calculated by the Equation (4). In 2018 the energy potential of biogas production was 104.45 PJ. The potential power generation is determined at 11.61 TWh (the Equation (5) is used) or 6.83% of the national electricity generation. It is lower compared to straw based power generation.

Maize silage is the most popular feedstock for biogas production in the EU including Germany and Poland. For example, in Germany over 10% of arable land is used to cultivate maize silage [68].

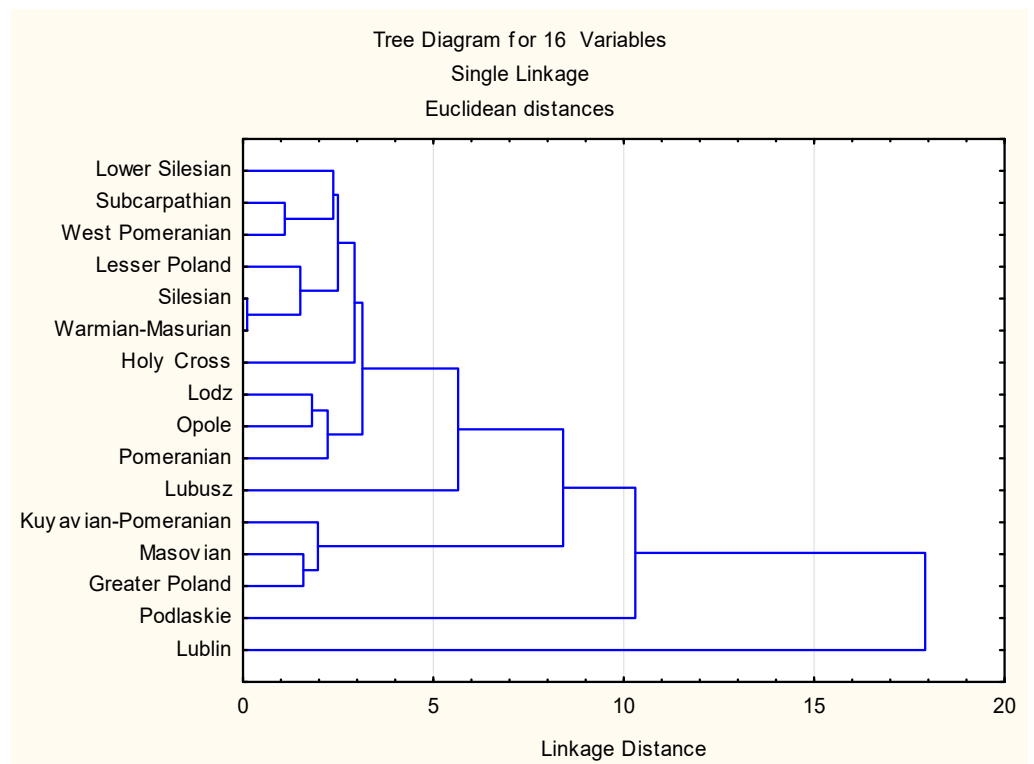
Over the last decade a number of countries of the EU have introduced limitations for cultivation of energy crops. Moreover, maize silage prices are growing. This feedstock has rather a high price. This phenomenon results in worsening the economic indicators of biogas plants. This fact forces potential investors to look for alternative substrates [5]. That is why agricultural crop residues are in the spotlight for biogas production. Corn straw is half the cost of maize silage [83,84]. Moreover, this crop residue is not currently widely used by industry in Poland [85]. The cost of methane produced from corn straw (only at the cost of raw materials) ranges from EUR 1.61/GJ to EUR 2.78/GJ. It is much less compared to maize silage (EUR 6.42/GJ). The efficiency of corn straw-based biogas plants has been confirmed by Chinese experiences [86,87]. The pretreatment of lignocellulosic substrate (corn straw) before anaerobic digestion results in the increase of biogas yield [88].

The use of corn straw can increase the biogas production up to 115.64 PJ. The average increment is 10.71%. The best result can be achieved in Lower Silesian voivodship—57.68% (Figure 4). Opole and Subcarpathian voivodships have high results too. Therefore, the above three regions may be recommended to use the corn straw for co-digestion to produce biogas.



**Figure 4.** Increment of biogas production: DS—Lower Silesian; KP—Kuyavian-Pomeranian; LU—Lublin; LB—Lubusz; LD—Łódź; MP—Lesser Poland; MA—Masovian; OP—Opole; PK—Subcarpathian; PD—Podlaskie; PM—Pomeranian; SL—Silesian; SW—Holy Cross; WM—Warmian-Masurian; WP—Greater Poland; ZP—West Pomeranian.

Spatial agricultural residue (crop and livestock) distribution is presented in Figure 5.



**Figure 5.** Dendrogram of crop and livestock residues energy potential distribution (2018).



Six clusters emerged. The total agricultural residues have the energy potential of 273.23 PJ (Table 2) and they can generate up to 26.60 TWh or 15.65% of the national electricity production. Lublin voivodship maintains a leading position.

**Table 2.** Energy potential by clusters (crop residues and manure biogas), PJ (2018).

Group	Voivodship	Sum	Share of Biomass, %	Average	Minimum	Maximum
A	Lublin	42.15	-	42.15	42.15	42.15
B	Kuyavian-Pomeranian, Masovian, Greater Poland	84.53	-	28.18	26.97	29.48
C	Łódź, Opole, Pomeranian	58.63	-	19.54	18.17	21.02
D	Lower Silesian, Subcarpathian, West Pomeranian, Lesser Poland, Warmian-Masurian, Silesian, Holy Cross	86.18	-	12.31	8.51	15.95
E	Lubusz	4.52	-	4.52	4.52	4.52
F	Podlaskie	-2.77	-	-2.77	-2.77	-2.77
Total		273.23	61.77	17.08	-2.77	42.15

Some crop residues, for example, sugar beet leaves, cannot be directly burnt for power generation. However, they can be feedstock for biogas production. Poland farmers produce sugar beet over 12 Mts per year [82]. Thus, biogas production from sugar beet leaves should be studied.

#### 4.3. Sugar Beet Leaf Based Biogas Production

Maize silage is a valuable substrate for biogas production, but despite this, its acceptance in society is declining. The amendment to the German Renewable Energy Act has restricted its application [89]. Similar documents have been introduced in Poland [37]. Animal manure has high water content and its organic matter is not easily digestible. To improve this anaerobic process, easily digestible feedstock (organic matter) should be added [90–92]. Therefore, alternative substrates are currently being sought. According to studies, sugar beet and its by-product (leaves) are an acceptable co-substrate [93,94].

Fibre-rich feedstock like straw and silage have low biogas yields [95]. Their co-digestion with sugar beet or its leaves makes the digestion process easy. Moreover, this co-digestion process has advantages in terms of positive synergetic effects (increasing in a methane yield) [96,97].

In Poland sugar beet yield is increasing. It results in an increase in the gross harvest of sugar beet and its by-product (leaf) (Figure 6) [82]. Therefore, biogas industry can get from 2 to 3 Mt of leaves to be used as substrate. The use of this by-product can allow biogas plants to produce additionally from 87.8 to 158.5 million cubic meters of biomethane or from 3.16 to 5.71 PJ. It constitutes from 3.02 to 5.46% of the manure biogas energy potential. Thus, the total energy potential increases up to 279.94 PJ.

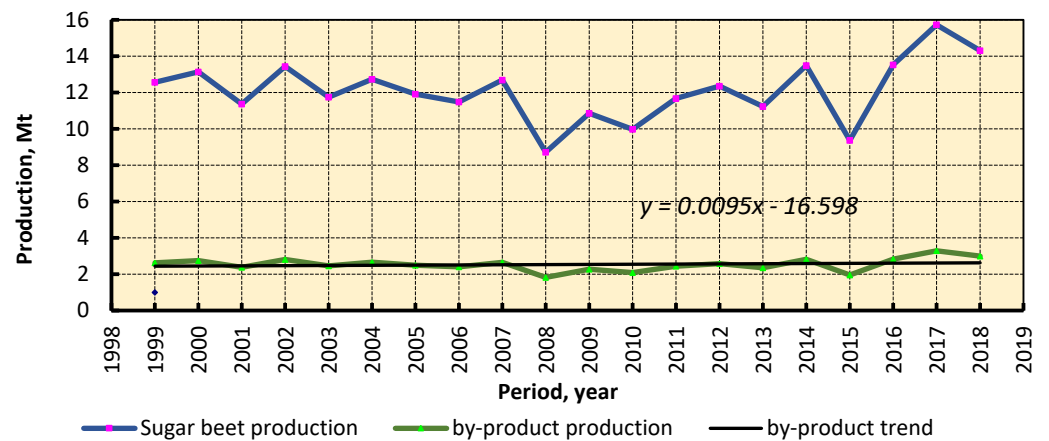


Figure 6. Sugar beet and its leaf yield and production history.

The total bioenergy potential (crop residues and manure) of voivodships is depicted in Figure 7. Greater Poland, Masovian, Lublin, and Kuyavian-Pomeranian are the top four voivodships, whose collectible biomass potential totaled 46.68% of national biomass resource potential. The demand of farmers in Podlaskie Voivodeship for straw (soil conservation, bedding and feed consumption for livestock) exceeds its production. As a result, the voivodeship has negative energy potential and is forced to import straw. The share of crop residues is the highest and constitutes 60.62%. Sugar beet leaves have the lowest value of 1.87% (Figure 8).

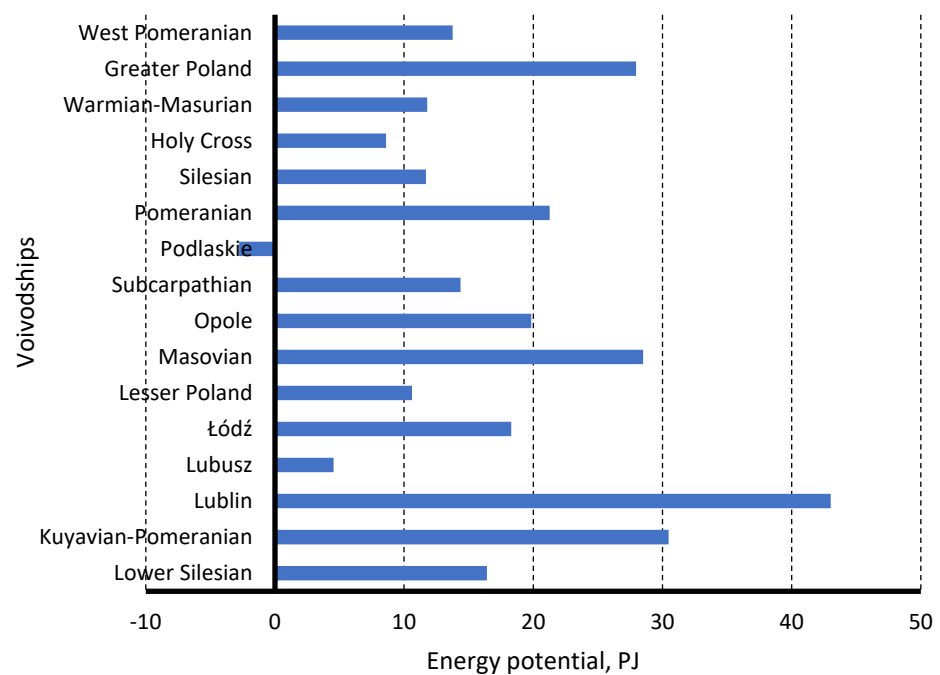
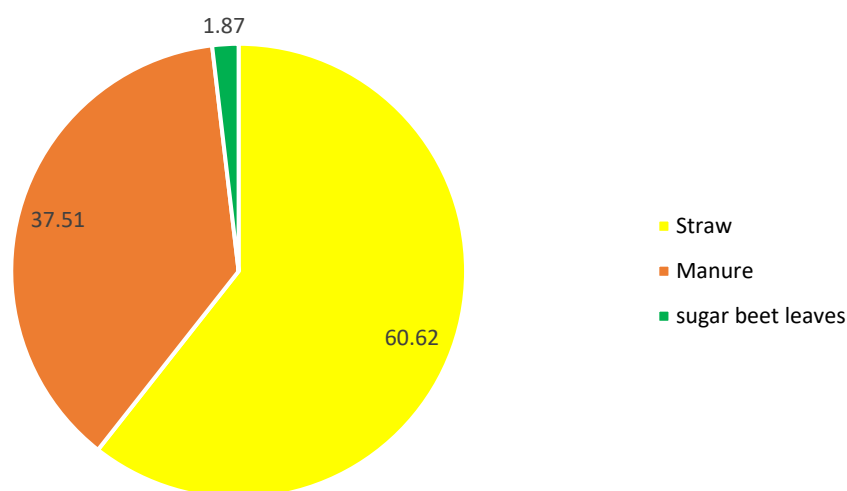


Figure 7. Voivodship bioenergy potential in 2018.



**Figure 8.** Structure of energy potential, %.

The use of agricultural residues for power and heat generation results in a reduction of carbon dioxide emissions. Its value is determined in the following subsection.

#### 4.4. Carbon Dioxide Emission

This study is focused on carbon dioxide emissions. This emission is a result of power and heat generation based on hydrocarbon fuels burning. Crop residues (straw and sugar beet leaves) and manure are examined as feedstock for energy generation and substitution of fossil fuels. A decrease in carbon dioxide emissions is calculated by the Equation (6).

During 2011–2018, the shares of hard coal and lignite ranged from 88 to 94% in power generation. In the above period Poland consumed 796–908 PJ of hard coal and 466–539 PJ of lignite [98,99]. Their lower heating values ranged: from 21.072 to 21.673 MJ kg<sup>-1</sup> for hard coal, and from 8.022 to 8.365 MJ kg<sup>-1</sup> for lignite. A lower heating value of biomass is less compared to coal; therefore, biomass needs to be burned in more amount than coal to produce the same quantity of energy.

Our calculations indicate that one ton of straw (used for power or heat production) reduces carbon dioxide emission by 1417.8 kg for hard coal and 1578.15 kg for lignite. The theoretical potential of carbon dioxide emission reduced by straw utilization is around 13.91 Mt for hard coal and 15.72 Mt for lignite (Table 3).

Biogas can be used for both power generation and cogeneration. Cogeneration reduces the consumption of electricity and heat produced by coal based power and heat plants. It results in improving a carbon dioxide emission indicator and more effective than sole biogas based power generation (Table 3).

**Table 3.** A decrease in carbon dioxide emission.

Parameter	Unit	Hard Coal	Lignite
<b>Initial data</b>			
Carbon dioxide emission factor	kg GJ <sup>-1</sup>	94.52	105.21
Carbon dioxide emission factor associated with straw formation	kgCO <sub>2</sub> ·GJ <sup>-1</sup>	12.1	
Total annual consumption for power and heat production	PJ	867.00	466.00
<b>Straw-based power generation</b>			
Volume of fossil fuel substituted by one ton of straw	t	0.71	1.84
Carbon dioxide emission reduced, kg per ton of straw	kg t <sup>-1</sup>	1417.80	1578.15
Theoretical energy potential of straw	PJ	168.78	168.78
Theoretical share of fossil fuel substituted	%	19.47	36.22
Theoretical potential of carbon dioxide emission reduced	Mt year <sup>-1</sup>	13.91	15.72
<b>Biogas-based power generation</b>			
Volume of fossil fuel substituted by one 1000 cubic meters of biogas	t	1.14	2.94
Carbon dioxide emission reduced, kg per m <sup>3</sup> of biogas	kg t <sup>-1</sup>	2268.48	2525.04

Table 3. Cont.

Parameter	Unit	Hard Coal	Lignite
Theoretical energy potential of biogas	PJ	109.64	109.64
Theoretical share of fossil fuel substituted	%	12.65	23.53
Theoretical potential of carbon dioxide emission reduced (power generation only)	Mt year <sup>-1</sup>	11.84	13.18
Theoretical potential of carbon dioxide emission reduced (cogeneration)	Mt year <sup>-1</sup>	15.99	17.800
<b>Total straw and biogas</b>			
Theoretical energy potential	PJ	278.42	
Theoretical potential of carbon dioxide emission saving (biogas for power generation only)	Mt year <sup>-1</sup>	25.75	28.90
Theoretical potential of carbon dioxide emission saving (biogas for cogeneration)	Mt year <sup>-1</sup>	29.90	33.52

## 5. Conclusions

Power generation in Poland is based on the use of hard coal and lignite. Their burning results in significant carbon dioxide emissions. To reduce harmful emissions and to increase energy security, agricultural residues should be used.

One significant result is the evaluation of two types of energy potentials (straw and biogas). Poland agriculture generates abundant organic residue (crop and livestock), which an energy potential is around 279.94 PJ. This energy potential is a significant reserve for power generation. The share of livestock residues exceeds 39%. The use of livestock waste could increase the total energy potential of agricultural residues by 50–60%.

The second contribution is the identification of areas with considerable renewable energy potential. Masovian, Greater Poland, and Podlaskie voivodships are the best locations for biogas plants. Their biogas energy potential is 53.1 PJ.

The total power generation potential may be estimated at 26.6 TWh or 15.7% of the national electricity production. According to the cluster analysis, large-scale straw co-firing with coal is possible in the following voivodships: Lesser Poland, Lower Silesian, Opole, West Pomeranian, Łódź, Masovian, Silesian, Holy Cross, and Greater Poland. Their total energy potential was 89 PJ. It allows power plants to generate 8.9 TWh of electricity. The first four voivodships (Lesser Poland, Lower Silesian, Opole, and West Pomeranian) can produce 55.22% of the above energy. The rest of the voivodships (except Podlaskie) should develop autonomous power supply systems.

The third significant result is the evaluation of carbon dioxide emission saving, taking into account carbon dioxide emission associated with straw formation. The use of agricultural residues for power generation ensures the saving potential in the range from 25.75 to 33.52 Mt per year. The share of biogas plants could vary from 45 to 53%. The greatest reduction in carbon dioxide emissions occurs when straw and biogas substitute low-quality fossil solid fuels such as lignite. Biogas-based cogeneration plants have higher carbon dioxide saving potential.

The obtained results provide a scientific foundation for the transition of agriculture from a food producer to an energy supplier. They may be used for creating green power generation zones. Authorities and investors can use the above results when making decisions concerning environmentally clean power generation policy. For now, there are many risks caused by significant fluctuations in agricultural residue production, transportation costs, and energy prices, which negatively affect the attractiveness of environmentally clean power generation. The forecast of the above indicators will be carried out by application of the Polynomial Canonical Expansion of Random Sequences [100,101].

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